16–17 May 2019, Vilnius, Lithuania eISSN 2029-9915 Vilnius Gediminas Technical University

https://doi.org/10.3846/mbmst.2019.034

Chemical and physical investigations of historic mortars in St. John's Church (Cesis, Latvia)

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Abstract. This paper deals with the stone material investigation of St. John's Church, located in Cesis, the city in central region of Latvia. Following aspects were considered – chemical, physical and granulometrical characterization of historic mortars, as well as the level of soluble salts in the masonry. The chemical and physical properties of the historical mortars were characterized by visual observation, granulometric analysis, classical wet chemical analysis, XRD, SEM and hydro tests. The results showed that the historic mortars are based on two types of weakly hydraulic lime – calcitic and dolomitic – with brick dust additive. The main crystallized salt in the object was KNO3. The aim of the investigation was to provide compatibility of restoration materials and sustainability of the ancient building.

Keywords: Medieval church, mortar, chemical analysis, restoration.

Introduction

St. John's Church is one of the oldest Medieval heritage buildings in Latvia. It was built by Livonian Order in the $13th$ century, but have been rebuilt many times (see Figure 1).

Figure 1. Cesis St. John's Church (2018)

The choice of modern restoration materials must be based on the research data of historical ones (Krage & Vitina, 2005; Palomo, Blanco-Varela, Martinez-Ramirez, Puertas, & Fortes, 2004). The fundamental requirements of mortar for restoration are similar composition and characteristics (hydraulic properties, porosity, grain size distribution of filler, free water absorption, etc.) (Ashurst, 1988). Historically in Latvia the medium hydraulic dolomitic lime mortar has been used in main part of cases (Krage & Vitina, 2005 Kiriloviča, Gulbe, Vītiņa, & Igaune-Blumberga, 2015).

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Hydraulic properties are of great importance, providing mechanical strength and water resistance. Lack of hydraulic properties of the contemporary high-purity limes without any additives can result in the leaching of the lime binder. Based on the knowledge of the impact of hydraulic components, historically the brick dust was added to mortars in order to provide the necessary content of active $SiO₂$ and $Al₂O₃$ for improvement of hydraulic properties (ability to harden with water, increased mechanical strength and moisture resistance) of lime mortars (Černý, Kunca, Tydlitát, Drchalová, & Rovnaníková, 2006; Teutonico, McCaig, Burns, & Ashurst, 1993; Nežerka et al., 2014). Research has proven that moderately fired brick dust (firing temperature 450–800 °C) can increase the hydraulicity of a mortar about two times (Dzene, 2011). Hydraulic components (brick dust, metakaolinite, 5–10% cement additive) must be added to lime mortars that are used for façade construction to provide hydraulicity (Pacheco-Torgal, Faria, & Jalali, 2012).

Experimental procedure

The experimental research included investigation of ten mortar samples from St. John's Church – two from tower (LA1 and LA2) and eight from the façade around the building. Laboratory investigations included:

1. Full chemical analysis of mortars (Teutonico, 1988).

The chemical composition of historical mortars was detected according to LVS EN 196-2:2013 by classical (wet) chemical analysis. The loss of ignition was determined at 400 °C and 1000 °C temperatures. For dissolving the samples $H₂SO₄$ and HF were used. Soluble SiO₂ and Al₂O₃ were determined by sedimentation, CaO and MgO – by complexonometric titration, $Fe₂O₃ - by photocolorimetry, Na₂O and K₂O - by flame photometry.$

2. Grain size distribution.

The granulometric analysis was done according to LVS EN 933-1:2012 by dissolving the binder with 10% HCl and sieving the washed aggregate through gradual finer sieves

- 3. X-ray diffraction analysis (XRD) by using X-ray diffractometer Rigaku Ultima⁺ with CuK_a radiation at a scanning interval 5–60 $^{\circ}$ (2 θ) and speed 2 $^{\circ}$ /min.
- 4. Hydro tests (water absorption, porosity, density) according to EN 1936:1998 E with 5 parallel measurements.
- 5. Scanning electron microscopy (SEM) by using Hitachi TableTop Microscope TM3000, Compo mode.
- 6. Soluble salt analysis semi-quantitative method by using test stripes (dissolution state -1 g of mortar in 20 ml of water).

Results and discussion

The results of chemical analyses of historical mortars (Table 1) showed that in the building two types of binder were used – dolomitic lime for the façade and calcitic lime for the tower (samples LA1 and LA2). From the same results such data as modulus of hydraulicity, binder to aggregate ratio and the initial composition of binder was calculated (Table 2). In the Table 1 and Table 2 seven representative samples of all investigated samples were included.

The binder to aggregate ratio of the mortars was 1 : 2.1–5.3, and for dolomitic lime mortars the ratio CaO : MgO was 1.19–2.67. The modulus of hydraulicity (Eq. (1)) of tested mortars was approximately 6–8 which shows the weak hydraulic properties of binders, according to *Vicat* classification (Divet, 2010).

$$
m = \frac{\text{CaO} + \text{MgO}}{\text{SiO}_2 + \text{Al}_2\text{O}_3 + \text{Fe}_2\text{O}_3} \,. \tag{1}
$$

Some samples (LA4 and LA5) contained also additives of coarse glass particles. Fine glass powder is known to act as pozzolan similarly as brick dust (see Figure 2) (Idir, Cyr, & Tagnit-Hamou, 2011), although in this case it acts more as a filler because of it's coarse size. Presence of biological fibre and wood chips were detected in samples LA6 and LA7, respectively.

Figure 2. Coarse glass particles in the mortar sample

Sample Component	LA1 (tower)	LA2 (tower)	LA4	LA5	LA6	LA7	LA10	Error, \pm absolute $\%$
Loss of ignition: 400 °C $1000 \degree C$	1.22 11.34	2.68 14.50	3.83 17.22	3.08 9.91	4.32 9.48	6.24 9.73	7.07 16.36	0.5 0.5
Insoluble residue in HCl (aggregate: sand)	68.86	60.85	57.52	67.25	69.66	64.75	50.52	0.5
CaO	14.38	15.07	11.92	11.90	7.73	8.32	14.47	0.5
MgO	1.03	3.64	5.74	4.45	5.30	7.01	7.54	0.2
Soluble $SiO2$	0.47	0.44	1.03	0.84	0.47	0.64	0.62	0.2
Al_2O_3	1.20	1.27	1.17	0.80	0.67	0.71	1.64	0.2
Fe ₂ O ₃	0.64	0.60	0.68	0.54	0.48	0.63	0.50	0.05
Total:	99.14	99.05	99.11	98.77	98.11	98.03	98.72	
CaO/MgO	13.96	4.14	2.08	2.67	1.46	1.19	1.92	$\overline{}$
Binder to aggregate ratio	1:3.9	1:2.9	1:2.8	1:3.6	1:4.8	1:3.7	1:2.1	
Type of binder	Calcitic lime	Calcitic lime	Dolomiti c lime					
Modulus of hydraulicity m(Eq. (1))	6.67	8.09	6.13	7.50	8.04	7.74	7.97	

Table 1. Chemical composition of historic mortars, mass %

Table 2. Calculated initial composition of binder in historical mortars from chemical analysis, mass %

Sample Component	LA1 (tower)	LA ₂ (tower)	LA4	LA5	LA6	LA7	LA10
CaO	81.15	71.69	58.03	64.22	52.76	48.06	58.42
MgO	5.81	17.32	27.94	24.01	36.17	40.49	30.44
SiO ₂	2.65	2.09	5.01	4.53	3.21	3.69	2.50
Al_2O_3	6.77	6.04	5.70	4.31	4.57	4.10	6.62
Fe ₂ O ₃	3.61	2.85	3.31	2.91	3.27	2.63	2.01

Figure 3. Efflorescence of salts on inner wall

Mortars are almost free of soluble salts, that can also be seen by their good mechanical condition. The soluble salt test showed that there is no presence of sulphates $(SO₄² - , <200$ mg/l) in tested mortars. Nitrates were detected just in two samples (LA7 and LA10) where $NO^{3–}$ concentration is 100 mg/l, that do not affect the strength of mortar presently. Chlorides were detected also in two samples (LA4 and LA5), where concentration is characterized as high (Cl-, 500 mg/l). Such a high content of chlorides is causing significant corrosion of mortar and the salt sources must be isolated.

The white salts on the surface of bricks on the inner wall near the entrance (left side) are KNO₃ (see Figure 3 and Figure 4). This salt is formed in historic masonry mostly from the clay minerals (from bricks), and from biological processes caused by bacteria. Previous appliance of inappropriate rendering materials (dense synthetic layer) has led to efflorescence of KNO3 on the wall. The salts must be removed from the surface in dry state to avoid their possible migration back into the wall.

Figure 4. XRD of salts from inner wall

The SEM investigation (see Figure 5) shows a homogenous, well carbonized matrix of calcitic lime based mortar (sample LA1). On the surface of sample LA4 the salts (chlorides) were detected. The structure of dolomitic lime mortar is less homogenous, large agglomerates are present (see Figure 6).

Figure 5. The SEM micrograph of mortar sample LA1 (resolution 1000x)

Figure 6. The SEM micrograph of mortar sample LA4 (resolution 100x)

The apparent density of mortar samples was 1.75–1.94, but real density was in range 2.18–2.43 g/cm³, water absorption – 7.53–13.56%, porosity 33–40%. The granulometrical analysis showed that the basic part of filler is sand in size range 0.15–0.60 mm (71–93 mass %). According to high porosity of historical material, the cement based mortars are not appropriate in this building because of their high density, low elasticity and low vapour permeability that would block the moisture migration in the walls causing damage risk (van Hees, Binda, Papayianni, & Toumbakari, 2004).

Conclusions

The binding material of original mortars used for rendering and cladding of the walls of St. John's Church in Cesis were characterized and found to be weakly hydraulic dolomitic and calcitic lime-based mortars mixed with brick dust and fine sand.

To stop the transport of soluble KNO_3 in the walls, the moisture migration must be limited by constructing ventilation cannals near the outer walls of the church, that would provide free moisture exchange. The crystallized salts must be removed from the inner surfaces and utilized, to prevent migration back into the masonry.

Usage of compatible materials is essential factor to provide longevity of historic monuments. Dolomitic and calcitic lime with brick dust additive with binder to sand ratio approx. 1:3 could be proposed as optimal choice as restoration material for the historic mortars.

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